



## Office of the Director of Boiler,Gujarat State

3rd Floor, D Block, Bahumali Bhawan,Manjushri Mill Compound, Asarva, Girdharnagar  
Ahmedabad- 380004.

e-mail :- [cisbnsn-lab-ahd@gujarat.gov.in](mailto:cisbnsn-lab-ahd@gujarat.gov.in) & Web site :- <http://www.boiler.gujarat.gov.in>

No. DOB/TECH/2022/CA062022-20230001271

Date:23/12/2022

To,  
LOYAL EQUIPMENTS LIMITED,  
BLOCK NO. 35/1/2/3/4, VILLAGE- ZAK, TA-DAHEGAM, GANDHINAGAR, GUJARAT,  
INDIA,382330

Sub : Extension of Approval of your workshop for **Manufacturing of Pressure Vessels & Heat Exchangers** under inspection of IBR - 1950 Code.

- Ref: 1. First approval letter no.A0032022-20230001909 dtd. 11/11/2022 12:00:00AM  
2. Your application no.A0032022-20230001909 dtd. 11-11-2022  
3. This office Inward no.2022BWCIB1036201042 dtd. 11-11-2022  
4. Government of Gujarat Notification No. GR - 2007 - 73 - IBA - 1099 - 1895 ( I ) - M - ( 3 )  
dtd. 31/08/2007

Sir,

With reference to above you subject & refered letter the approval granted to your firm for "**Manufacturing of Pressure Vessels & Heat Exchangers**" under inspection of IBR -1950 is extended for **Two** year more. i.e from **21/12/2022** to **20/12/2024** other conditions are remains same as per reference letter 1

Online receipt No.2067292 of Rs.10000.00 dtd.16/12/2022 for registration / renewal fees is received.  
Also you shall apply for renewal of their firm recognition at least two months before the expiry of said period.

**Yours Faithfully,**

**Shri B. H. Patel**  
**Director of Boilers,**  
**Gujarat State, Ahmedabad.**

Copy to: D.O.B / TECH /2022 /CA062022-20230001271 23/12/2022 Dated  
Shri A. N. Chudasama, Assistant Director of Boilers, Gandhinagar for information & necessary action

## Annexure

- 1 Drawing of above items must be got approved from the undersigned before starting manufacturing as per the requirement of Regulations-4 ( C )(iii) and 393 of Indian Boiler Regulations-1950.
- 2 All material should be offered for inspection and necessary tests (wherever necessary) along with material test certificates before starting fabrication of above items.
- 3 All welding should be carried out only with IBR approved welders and their certificates should be shown to this office / Competent Person before commencing of the work.
- 4 Construction and workmanship of above items should be as per the requirement of Chapter - III & XII of Indian Boiler Regulations-1950.
- 5 Stage wise inspection to be offered during construction as specified in appendix - J & as per Chapter VIII of Indian Boiler Regulations - 1950.
- 6 The structural steel for above items should be as per the requirement of Chapter- II & XII of Indian Boiler Regulations-1950.
- 7 Weld preparation for all the joints shall be offered for inspection before welding wherever necessary and required percentage of welded joints shall be offered for destructive and nondestructive tests as per requirement of the code.
- 8 All the work should be carried out strictly in accordance with Indian Boiler Regulation-1950 to the satisfaction of the Competent Person and Inspecting Authority.
- 9 You shall have to carry out manufacturing of above items as per the instruction issued from time to time either by Competent Person or by Inspecting Authority.
- 10 Welder must be qualified in appropriate material as per requirement of Chapter-I & XIII of Indian Boiler Regulations-1950 before starting the job in same material.
- 11 If any change in firm's name, Director & technical staff must be informed to this office at the earliest.
- 12 This permission can be withdrawn at any time without giving notice if the workmanship is found unsatisfactory.
- 13 You are hereby instructed to get it renewed before 60 days from the expiry of this certificate.